

# *POLYMER ELECTRONICS:*

*a rapidly growing market*

*Bill Eccleston*

*Molecular Electronics Group,*

*Liverpool University*

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*Munira Raja*

*Giles Lloyd*

*Kevin Molloy*

*Rafaella Di Lucrezia*

## *Large area electronics*

- *flat panel/roll-up displays*
- *electronic newspapers*
- *medical imaging*
- *electronic bar codes (rf tags)*
- *security documents*

*e.g building access*

*luggage tracking labels*

- *active signage/advertising  
hoardings*

*etc*

## *CBE consortium:*

*Cambridge: Chemistry*

*Physics*

*Engineering*

*Bristol: Physics*

*Heriot Watt: Physics*

*Imperial: Physics*

*KCL: Physics*

*Liverpool: Chemistry*

*Electronics*

*Oxford: Chemistry*

*Surrey: Electronics*

*Sussex: Chemistry*

*UCL: Electronics*

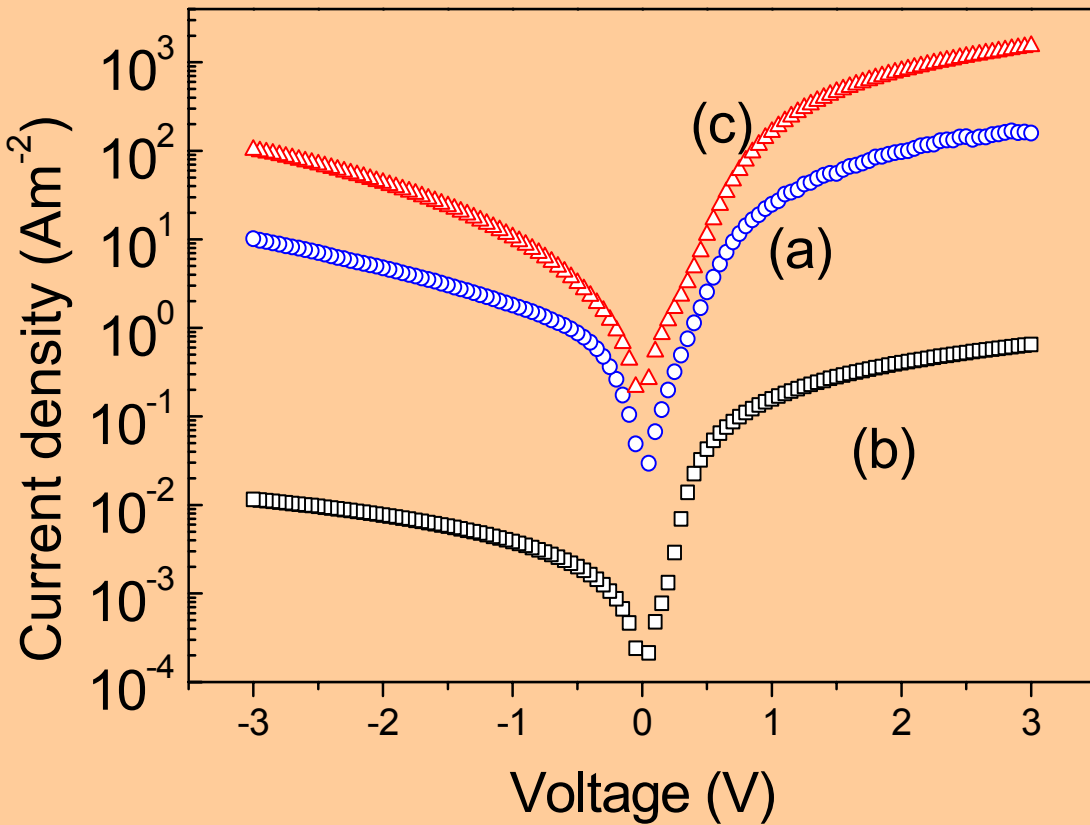
*Physics*

***Liverpool University: Carbon Based Electronics***

## *European Organisations*

- *Philips*
- *Siemens*
- *Infineon*
- *ST*
- *CDT*
- *Plasticlogic*
- *Motorola*
- *IMEC*
- *Cambridge Univ.*
- *Imperial College*
- *Durham*
- *Bangor*
- *Avecia*
- *Merck*
- *Bayer*
- *Cybernetix*
- *Sheffield*
- *Manchester*
- *Fraunhofer(Berlin)*
- *Fraunhofer (Munich)*
- *CNRS*
- *University of Paris*
- *>30 other organisations*

**Liverpool University: *Carbon Based Electronics***



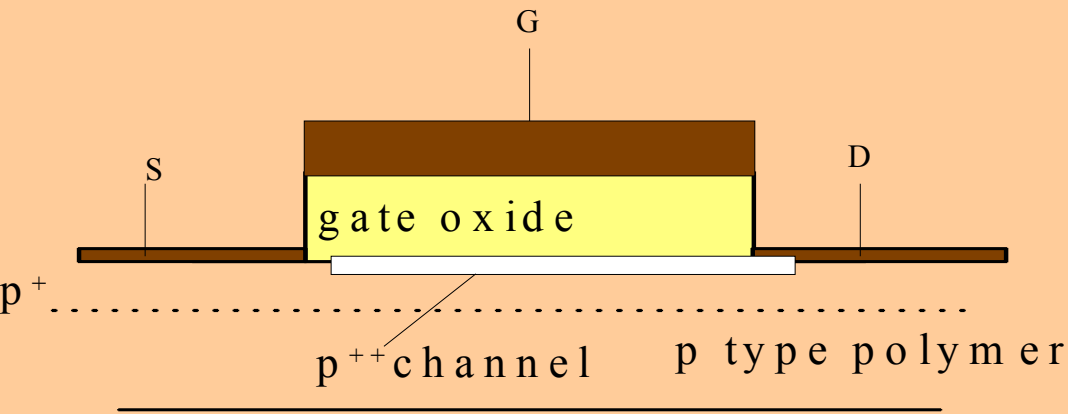
• *as synthesised-(a)*

• *fractionated-(b)*

• *doped-(c)*

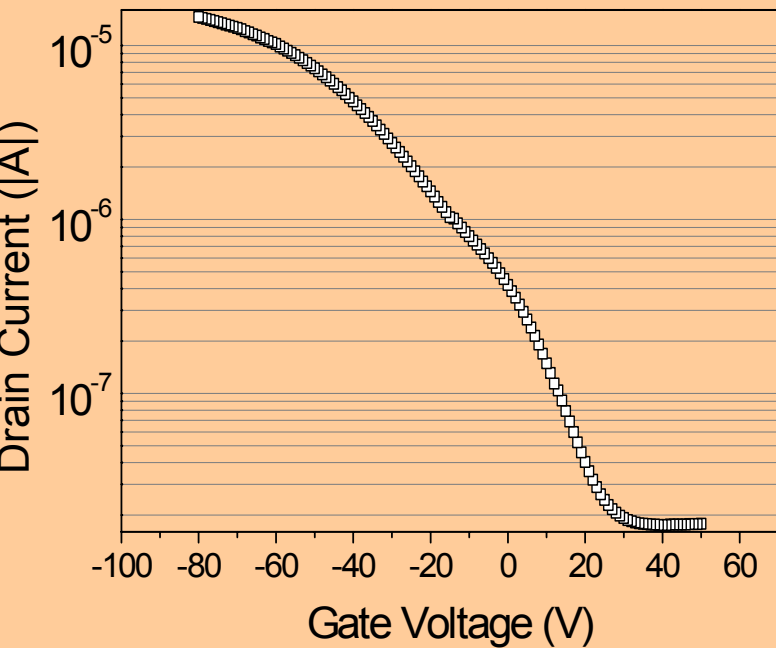
*Effect of dopant on Schottky diodes*

**Liverpool University: Carbon Based Electronics**



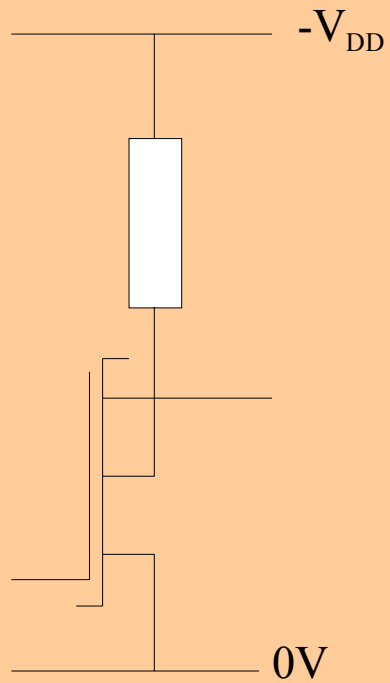
- *source reverse biased*
- *drain forward*
- *polymer gives back bias*

*Schottky thin film transistor*

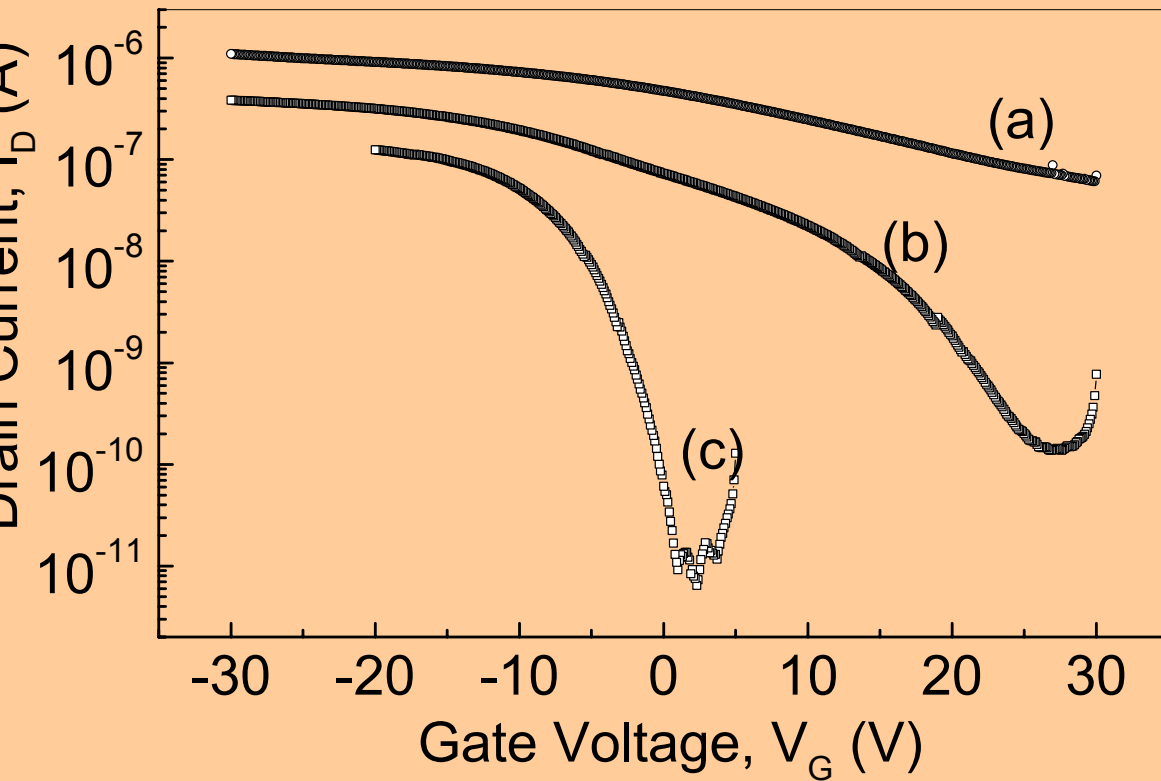


- *depletion device*
- *stable off-current*
- *needs thin high K dielectric*

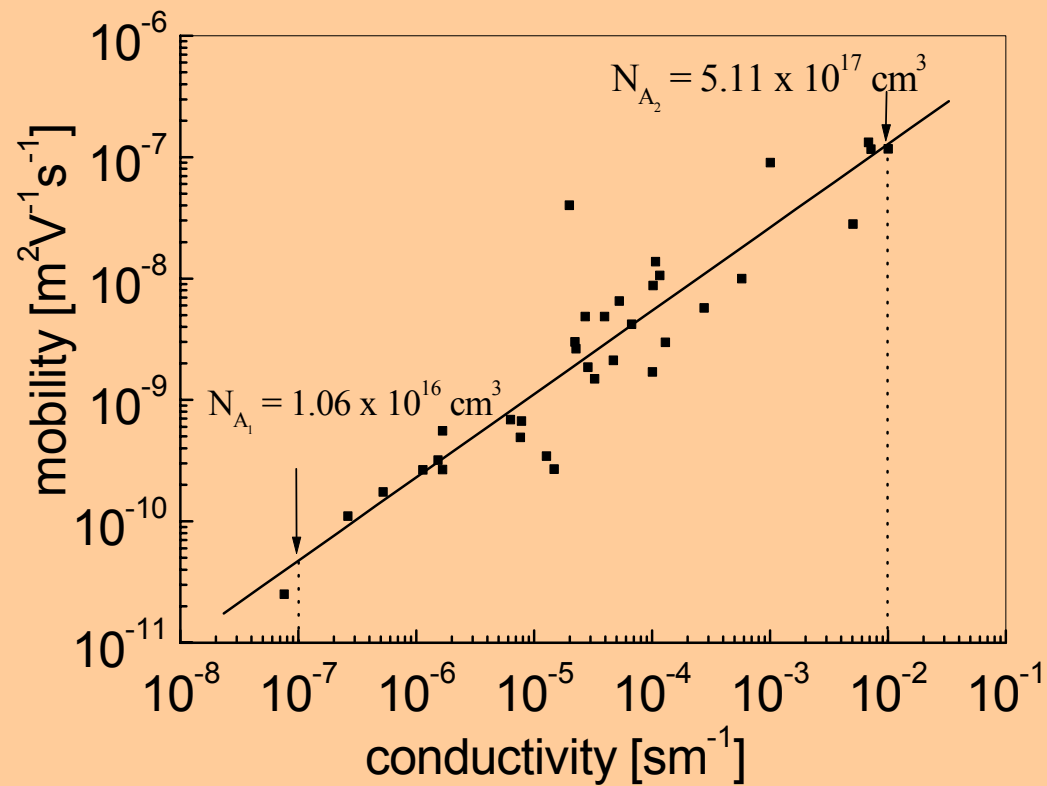
## *Schottky Thin Film Transistor*



- *active back bias*
- *new load structure*



- *0.5 micronfilm (a)*
- *0.1 micron film (b)*
- *1nm film-  $V_T = -1.2V$  (c)*



- *mobility very low*
- *strong dopant dependence*
- *channel mobility = 100x bulk mobility*

$$v/E = \mu,$$

where  $v$  is the velocity of the carriers,  $E$  is the field down the channel

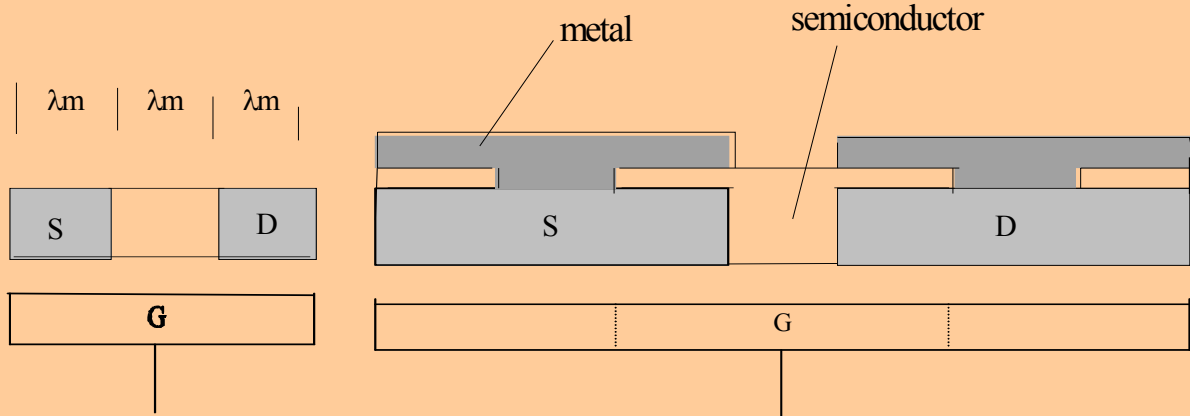
$$(L/\tau)(L/V) = \mu, \quad (2)$$

where  $\tau$  = transit time for carriers down the channel,  
 $V$  is the drain-source voltage.

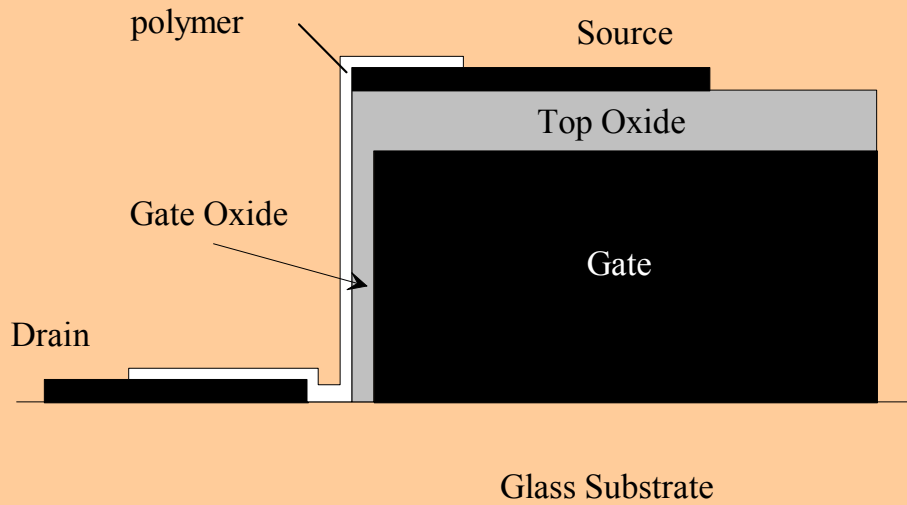
if switching speed  $S \propto \tau^{-1}$  then  $S \propto \mu V/L^2$  from (2)

and for constant applied drain voltage

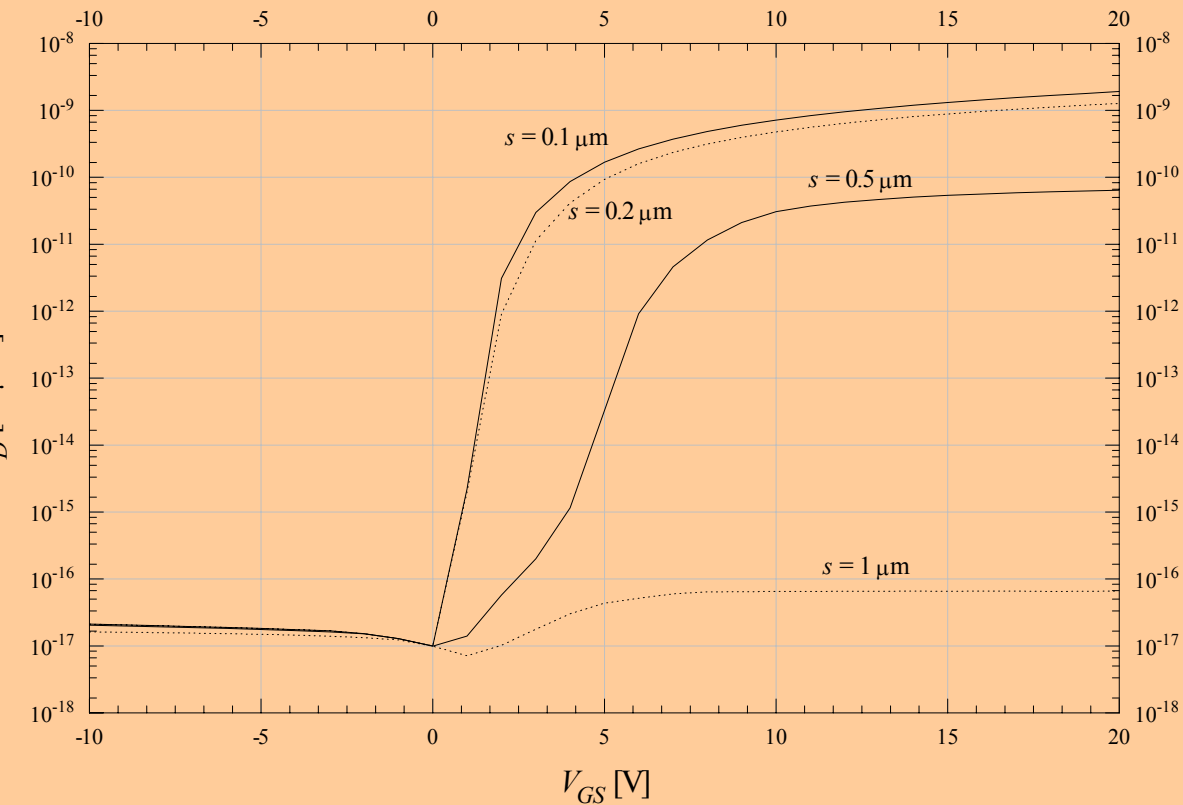
$$\underline{S \propto \mu/L^2.}$$



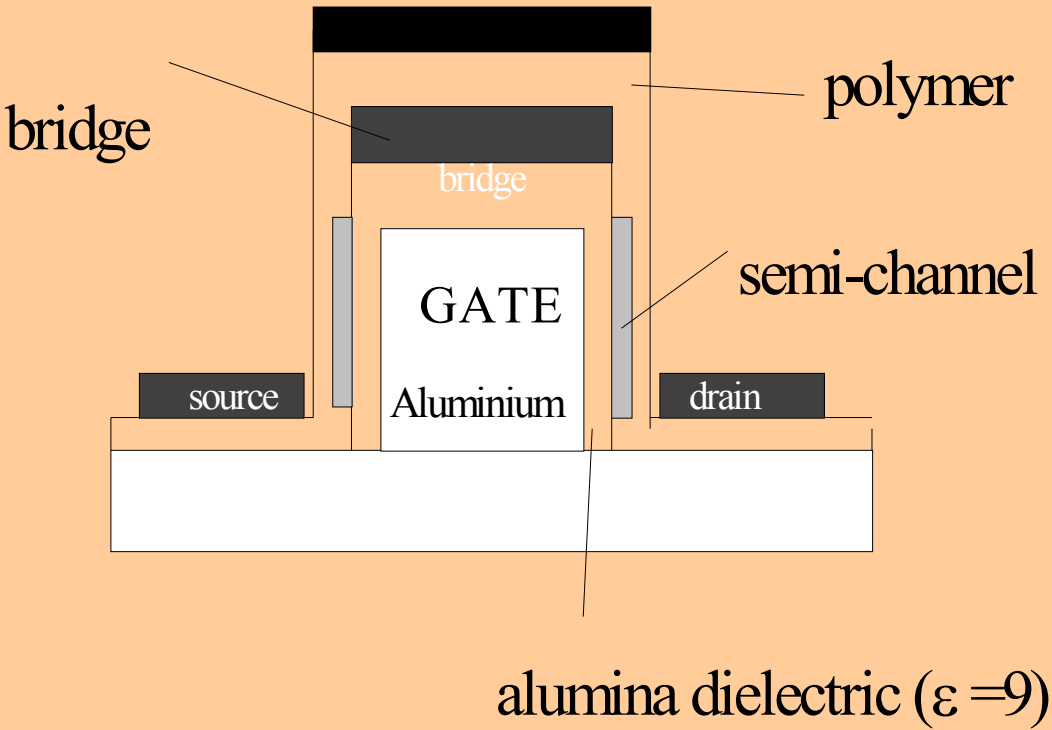
$$\frac{dQ}{dt} \propto \frac{\mu C_0 W / 10 \lambda_m}{10 C_0 W \lambda_m} = \frac{\mu}{100 \lambda_m^2}$$



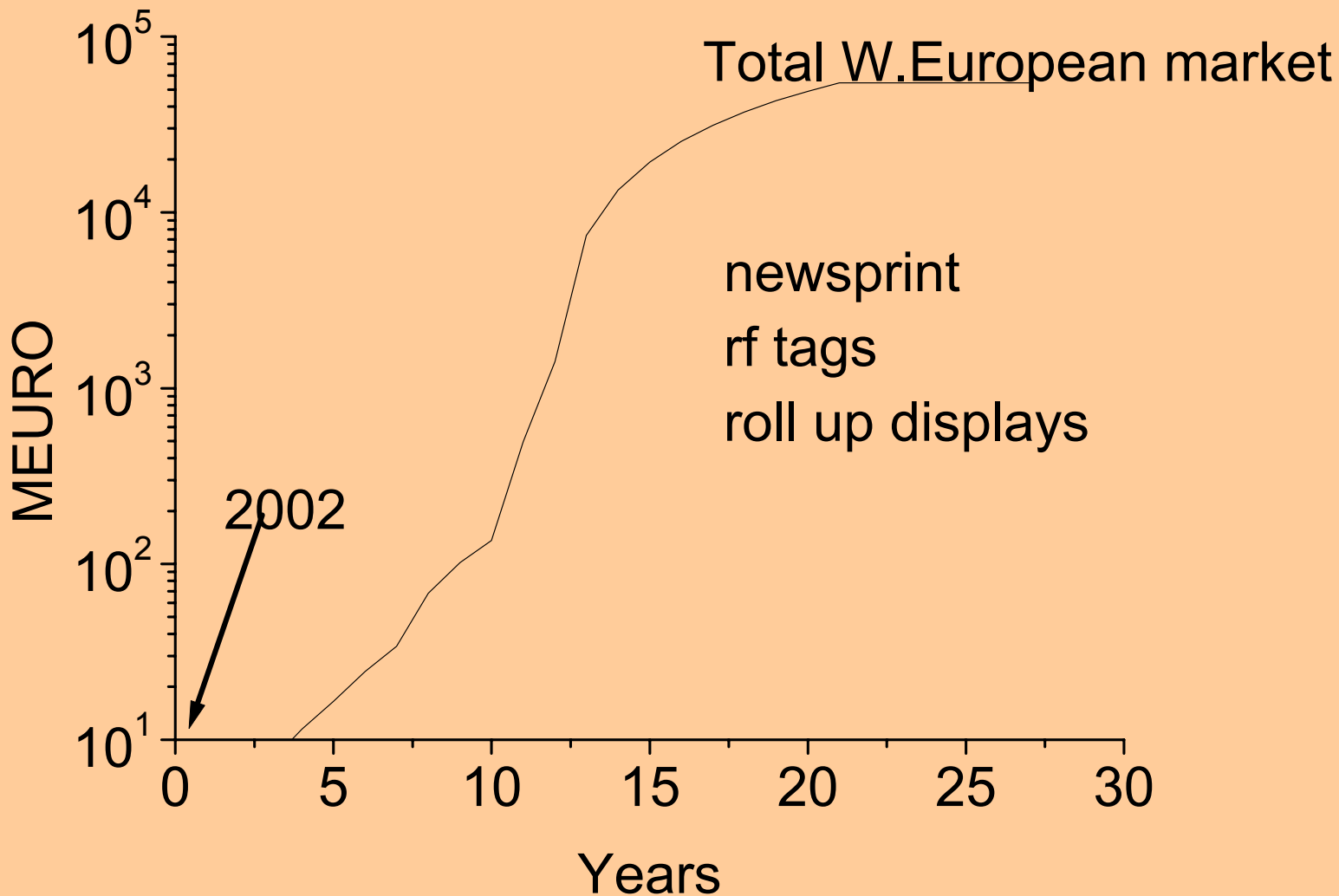
*Idealised vertical channel transistor*



*Effect of source gap on transfer characteristic*



*Polymer vertical channel transistor: best so far*



## *Conclusions*

- *potentially huge market*
- *radically new device and circuit concepts*
- *not a competitor to silicon (yet)*
- *disruptive to conventional print industries*
- *exciting new physics and engineering*
- *UK in a leading position*